



Couplings Number	Bushing	Bore Max*	Dimension							wt Lbs
			A	B	H	C	L	O.D	K▲	
4016JA	JA	1	2	7/8	1 5/16	9/32	2 29/32	3 1/32	1 1/4	0.9
5018SH	SH	1 3/8	2 31/32	1	1 1/2	3/8	3 3/8	4 3/16	1 3/4	1.3
6020SK	SK	2 1/8	3 7/8	1 1/4	1 7/8	7/16	4 3/16	5 1/2	2 1/4	2.5
8018SF	SF	2 5/16	4 9/16	1 3/4	2 3/8	37/64	5 21/64	6 21/32	2 1/4	5.3

\*Maximum bore shown is the maximum bore with standard keyway. It is recommended that this maximum not be exceeded in both halves of a coupling.  
 ▲Minimum clearance required to remove the coupling half by using the screws as jack screws.

### BORES AND KEY WAYS

Bushing	Bores	Keyseat
JA	3/8-7/16	None
	1/2-1	Std.
	1 1/16-1 3/16	1/4x1/16
	1 1/4	None
SH	1/2-1 3/8	Std.
	1 7/16-1 5/8	3/8x1/16
	1 11/16	None
SK	1/2-2 1/8	Std.
	2 3/16-2 1/4	1/2x1/8
	2 5/16-2 1/2	5/8x1/16
	2 9/16-2 5/8	None
SF	1/2-2 1/4	Std.
	2 5/16-2 1/2	5/8x3/16
	2 9/16-2 3/4	5/8x1/16
	2 13/16-2 7/8	3/4x1/16
	2 15/16	3/4x1/32

### QTL Taper Bushing

### STANDARD KEY WAY & KEY DIMENSION

Bore	Key Seat	Key
1/2-9/16	1/8x1/16	1/8x1/8
5/8-7/8	3/16x3/32	3/16x3/16
15/16-1 1/4	1/4x1/8	1/4x1/4
1 5/16-1 3/8	5/16x5/32	5/16x5/16
1 7/16-1 3/4	3/8x3/16	3/8x3/8
1 13/16-2 1/4	1/2x1/4	1/2x1/2
2 5/16-2 3/4	5/8x5/16	5/8x5/8
2 13/16-3 1/4	3/4x3/8	3/4x3/4
3 5/16-3 3/4	7/8x7/16	7/8x7/8
3 13/16-4 1/2	1x1/2	1x1
4 9/16-5 1/2	1 1/4x5/8	1 1/4x1 1/4
5 9/16-6 1/2	1 1/2x3/4	1 1/2x1 1/2
6 9/16-7 1/2	1 3/4x7/8	1 3/4x1 3/4

Dimension: inch